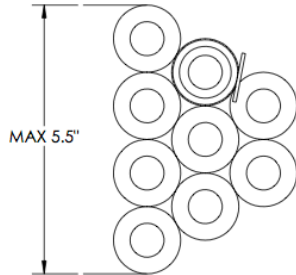
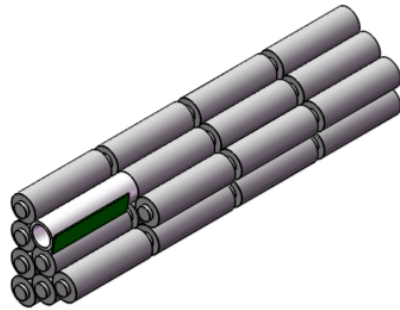


# Batteries for OBS Instrumentation

Carlos Becerril  
OBS Laboratory

# Our Current Battery Assembly



MAX 5.5"

5 DD SIZE CELLS +  
SPACER FOR LDEO  
DIODE BOARD (supplied).  
See wiring diagram

## HALF CYLINDER BATTERY PACK

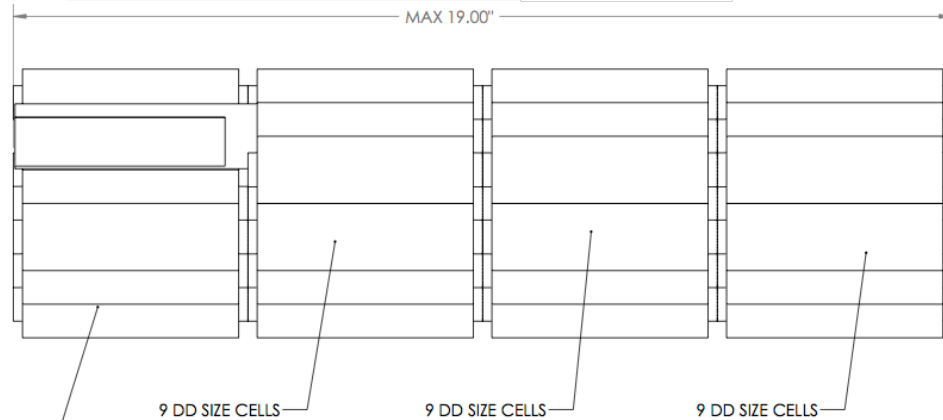
32 DD total cells:

-->32 DD BCX85 SERIES

PVC spacer 1" SCH40 pipe

LDEO diode board (Supplied)

## MAIN BATTERY



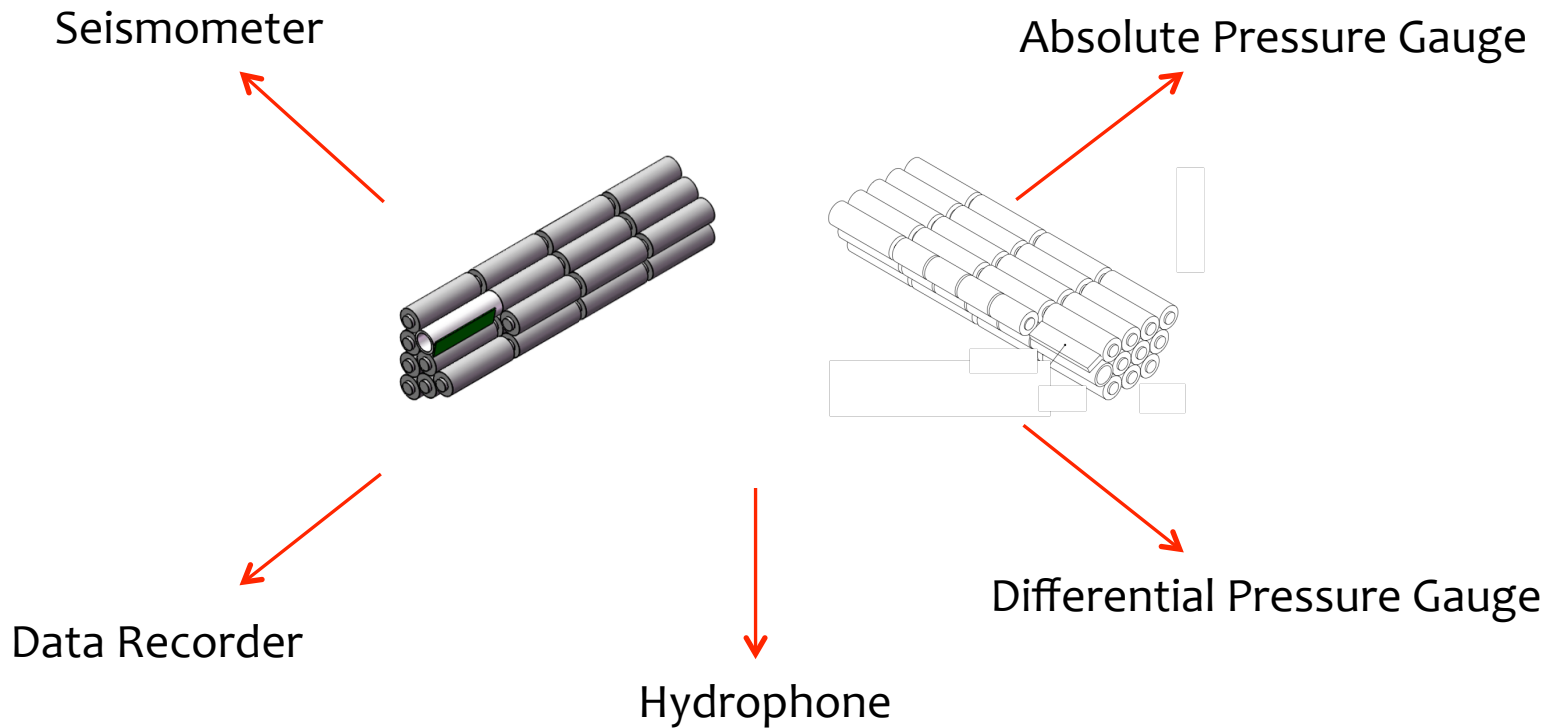
MAX 19.00"

9 DD SIZE CELLS

9 DD SIZE CELLS

9 DD SIZE CELLS

# The Battery is a Central Piece to the OBS



# The Key Role of the Battery

Size of Battery



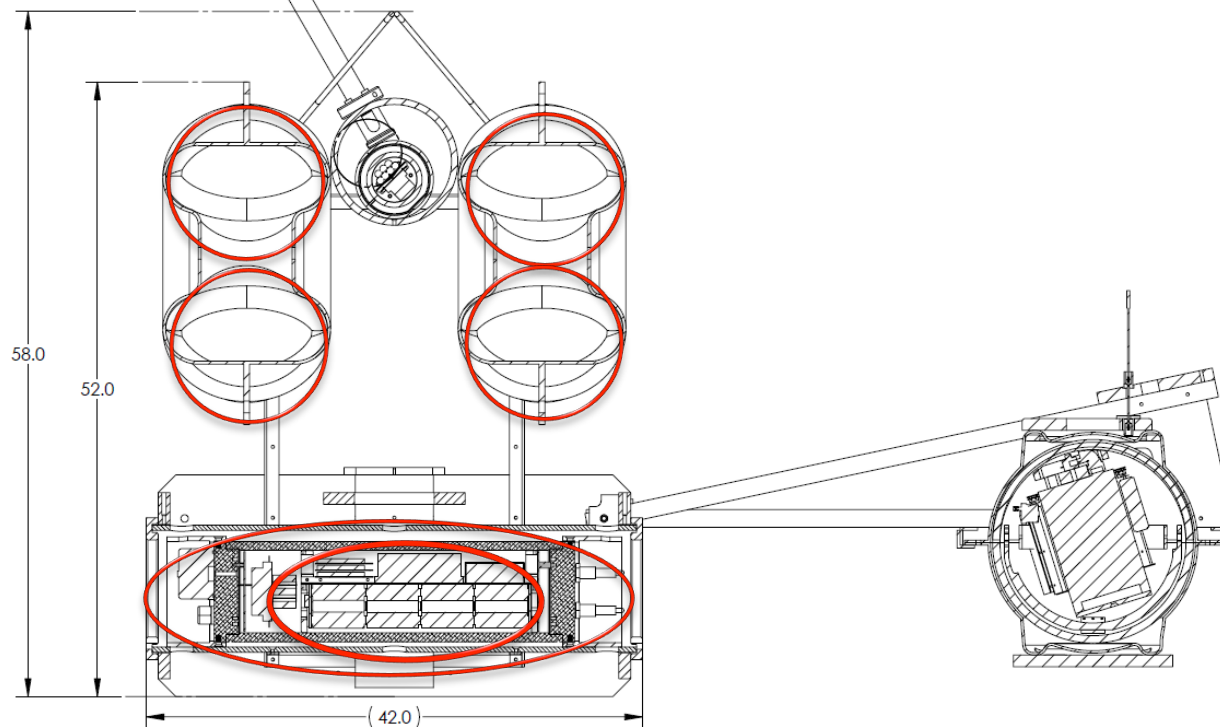
Size of Pressure Casing



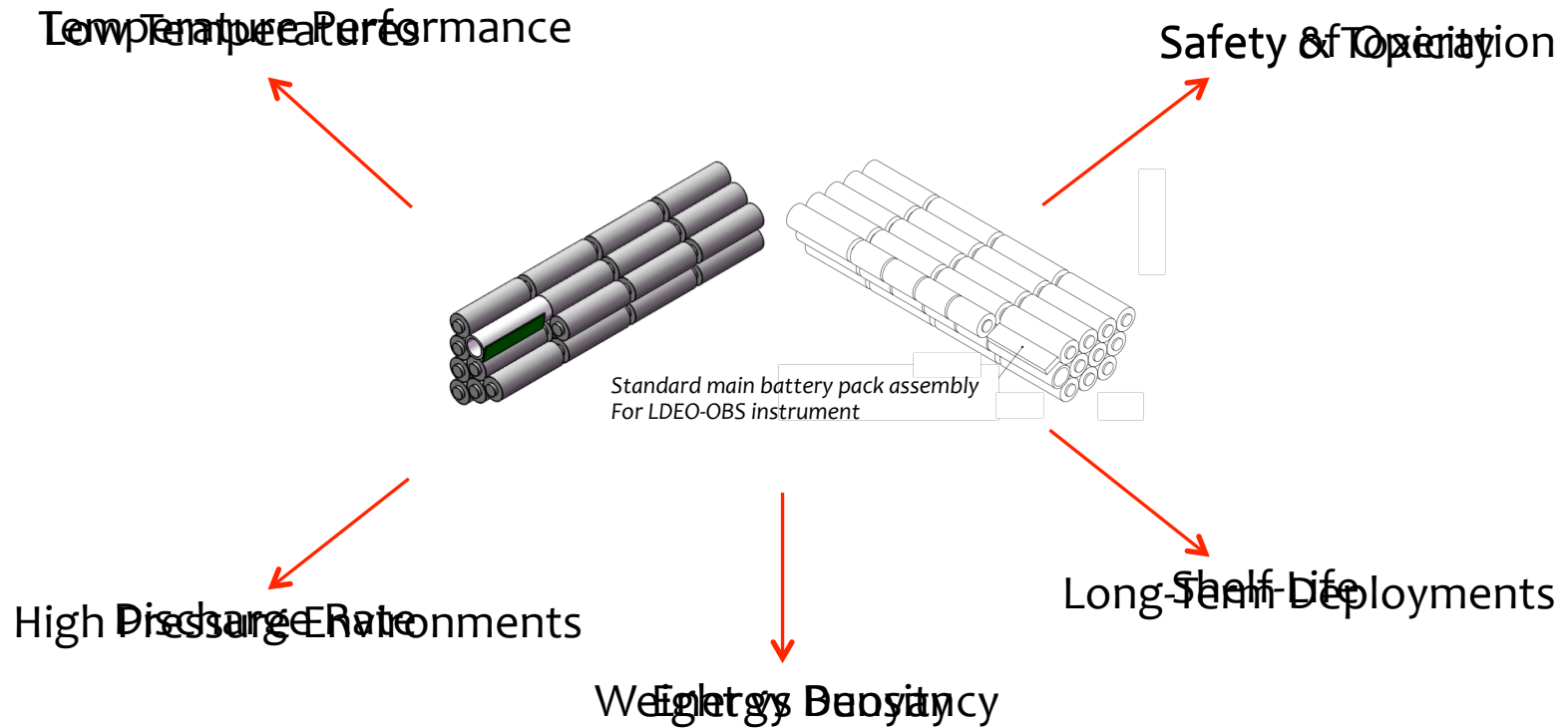
Floatation Needed



Size & Shape of Frame



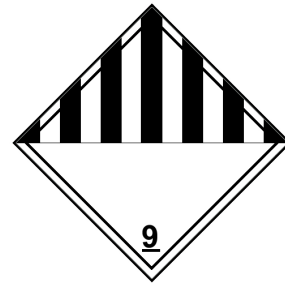
# A Few Considerations



# Safety of operation



*Remnants of a battery pack after undergoing combustion*



# Options

## Batteries

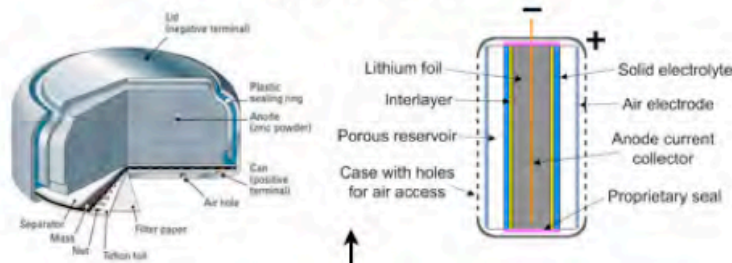
Li/CF<sub>x</sub>, Li/SOCl<sub>2</sub>



self-contained

## Semi-Fuel Cell

Zn/Air, Li/Air



air

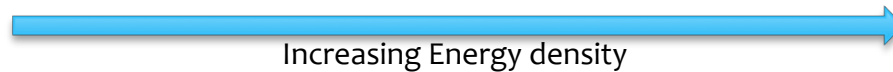
## Fuel Cell

PEM, DMFC, SOFC



fuel

air



Increasing Energy density

## In Seawater:

- Need pressure housing
- Energy density reduced by 50%
- Need to add buoyancy

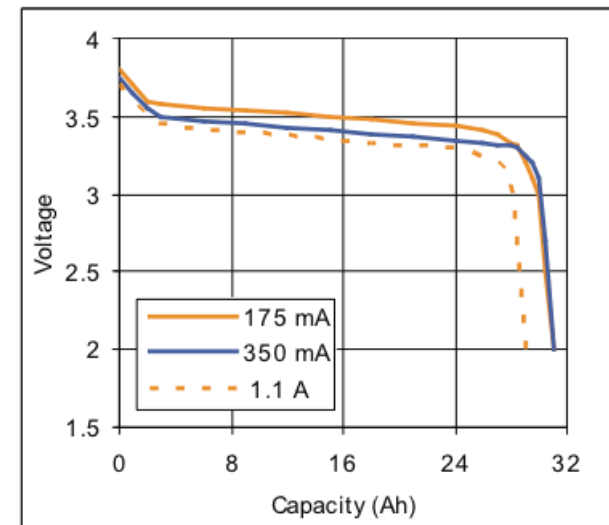
- Fuel cells make little sense for OBS instruments

# What batteries are we using in our instruments?

- \* DD Lithium primary cells
- \* Lithium Bromine Chloride

## Technical Overview

Open Circuit Voltage (25°C)	3.9 V
Rated Discharge Current	350 mA
Rated Capacity	30 Ah
Maximum Continuous Current	3.0 A
Cell Diameter	33.5 mm (1.32 in.)
Cell Length	111.5 mm (4.39 in.)
Cell Weight	216 g
Lithium Weight	10.2 g
Safety Fuse	4.0 A
Self Discharge	3% per year at 25°C
Operating Temperature	-55°C to +85°C
	-67°F to +185°F



Capacity Discharge curves for four different temperatures



# Can We Use Rechargeables?

- \* Waste reduction
- \* Lower cost

Battery type	Lead-acid	Ni-Cd	Ni-MH	Lithium-ion
Energy density <sup>a</sup> (W/kg)	30-50	45 – 80	60-120	110-160
Power density <sup>b</sup>	180	150	250 – 1000	1800
Nominal voltage	2V	1.25V	1.25V	3.6V
Overcharge tolerance	High	Moderate	Low	Very low
Self-discharge	Low	Moderate	High	Very low
Operating temperature	-20-60°C	-40-60°C	-20-60°C	-20-60°C
Cycle life <sup>c</sup>	200-300	1500	300-500	500-1000

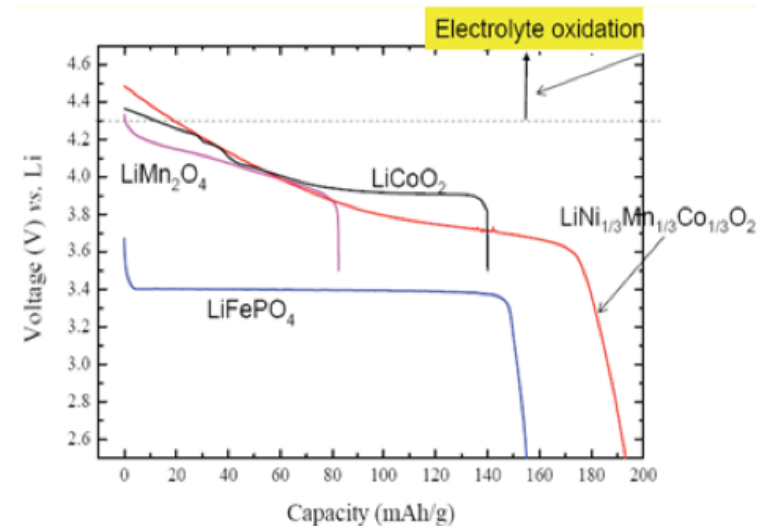
X. Chen, W. Shen, et al. *An Overview of Lithium-ion Batteries for Electric Vehicles*. IPEC, IEEE 2012

# Li-ion Rechargeable Batteries

Cathode Material Types	EVs Battery Packs Manufacturers
Lithium Cobalt Oxide (LCO)	Panasonic, Tesla
Lithium Manganese Oxide (LMO)	AESC, EnerDel, GS Yuasa, Hitachi, LG Chem, Toshiba
Lithium Iron Phosphate (LFP)	A123, BYD, GS Yuasa, Lishen, Valence
Lithium (Nickel-Manganese-Cobalt) Oxide (NMC)	Hitachi, LG Chem, Samsung

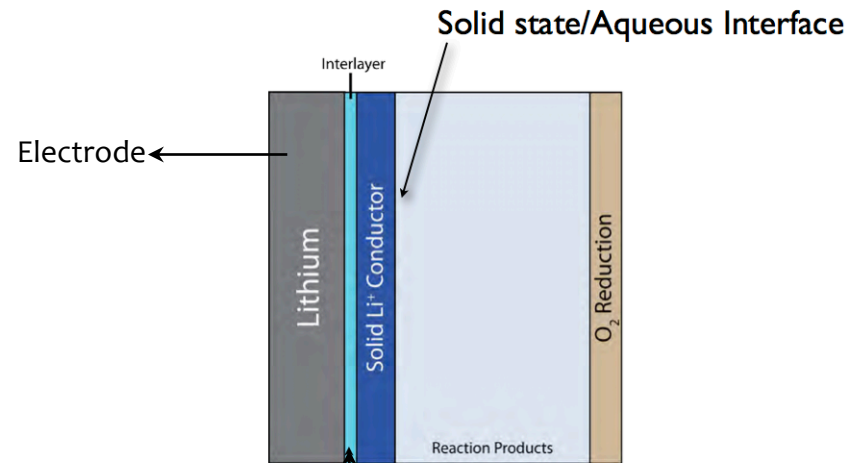
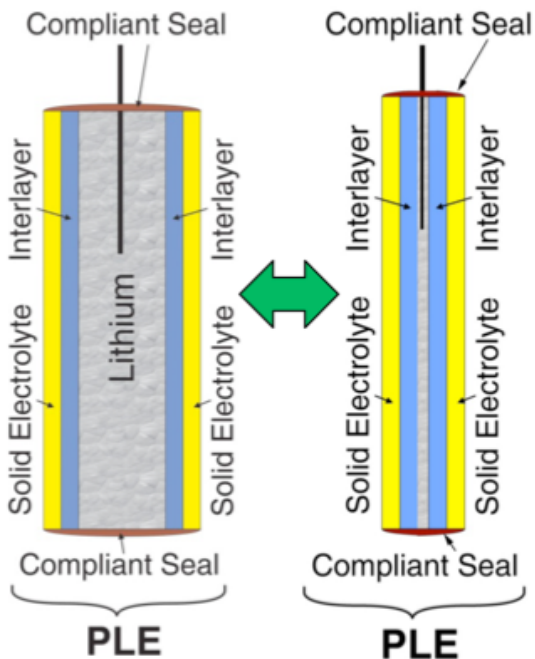
Specifications	LCO	LMO	LFP	NMC
Nominal voltage	3.90V	3.70V	3.40V	3.60-3.70V
Charge limit	4.20V	4.20V	3.60V	4.20V
Cycle life	500	500-1000	1000-2000	1000-2000
Operating temperature	Average	Average	Good	Good
Specific energy (Wh/kg)	155	100-120	160	200
Specific power	1C	10C, 40C	35C	10C
Thermal runaway (°C)	150	250	270	210
Safety	Poor	Average	Very good	Good
Cost	High	Low	Moderate	Moderate

Performance comparison among commercially-viable lithium-ion batteries



Voltage versus capacity of various lithium-ion batteries

# The Protected-Electrode Battery: Li-Air Li-Seawater



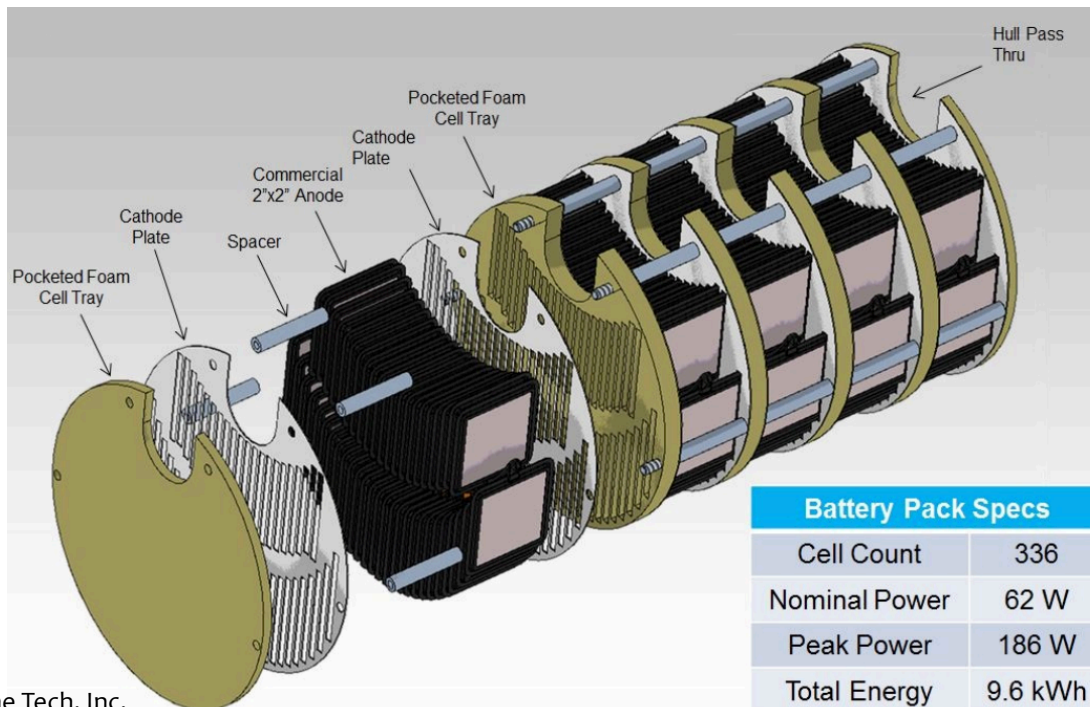
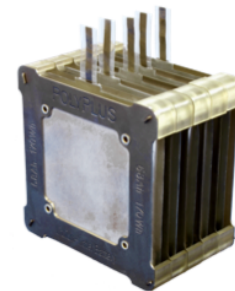
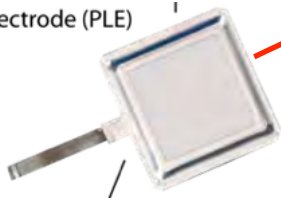
Li<sup>+</sup> electrolyte stable  
electrolyte to both lithium  
metal & solid

Lithium reacts with water:  
 $\text{Li} + \text{H}_2\text{O} = \text{LiOH} + 1/2 \text{H}_2$

Water-stable Li<sup>+</sup> conductive  
solid electrolyte. Unstable to  
reduction by lithium

# The Protected-Electrode Battery: Li-Air Li-Seawater

Protected lithium electrode (PLE)



Battery Pack Specs	
Cell Count	336
Nominal Power	62 W
Peak Power	186 W
Total Energy	9.6 kWh

# The Protected-Electrode Battery: Li-Air Li-Seawater

## Technical Overview

Open Circuit Voltage (25°C)	3.9 V
Rated Discharge Current	350 mA
Rated Capacity	30 Ah
Maximum Continuous Current	3.0 A
Cell Diameter	33.5 mm (1.32 in.)
Cell Length	111.5 mm (4.39 in.)
Cell Weight	216 g
Lithium Weight	10.2 g
Safety Fuse	4.0 A
Self Discharge	3% per year at 25°C
Operating Temperature	-55°C to +85°C
	-67°F to +185°F

## Performance Characteristics\*

	Type I	Type II
Open Circuit Voltage	3.5 V	3 V
Nominal Voltage	3 V	2.5 V
Continuous Current Density	0.3 mA/cm	3 mA/cm
Nominal Cell Capacity	10 Ah	10 Ah
<b>Specific Energy</b>	<b>&gt;1300 Wh/kg</b>	<b>400 Wh/kg</b>
Energy density	700 Wh/L	>600 Wh/L
Tested Mech. Pressure Tolerance	10,000 psi (6,500 m)	
Projected Shelf Life	>10 years	
Self-Discharge (prior/during use)	0%	

# In Summary:

