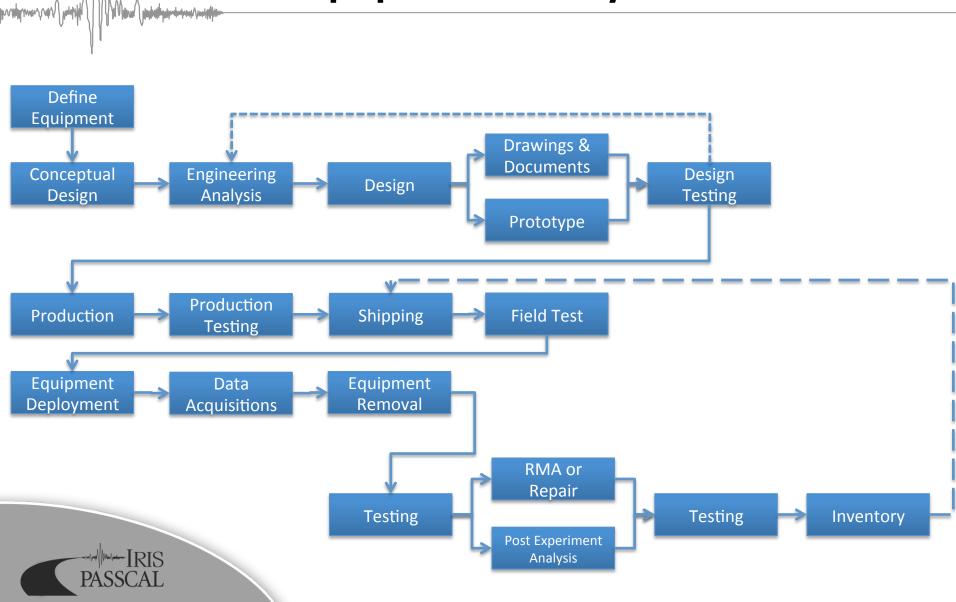


# PASSCAL Engineering Methodology

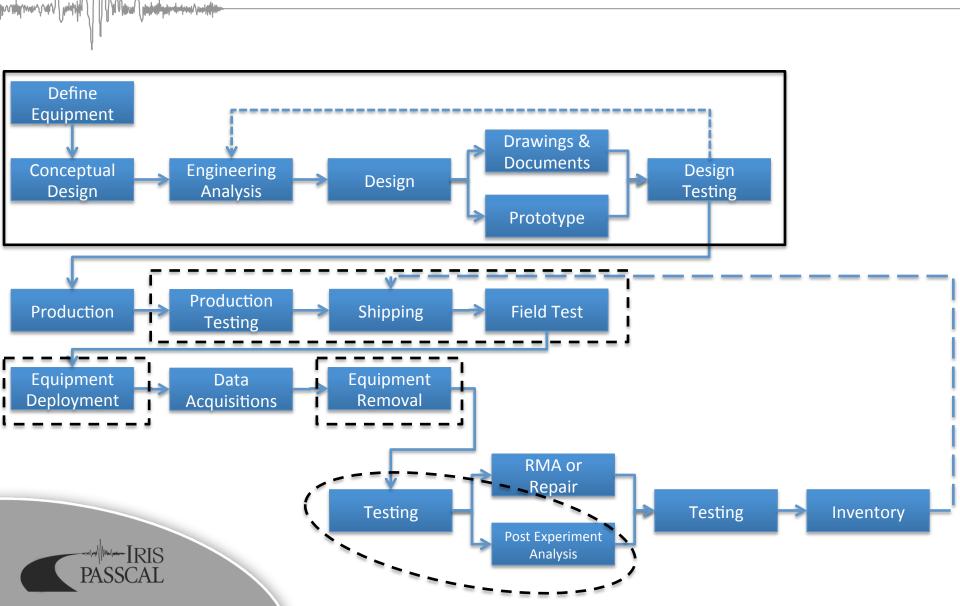
Paul Carpenter 4/12/2016



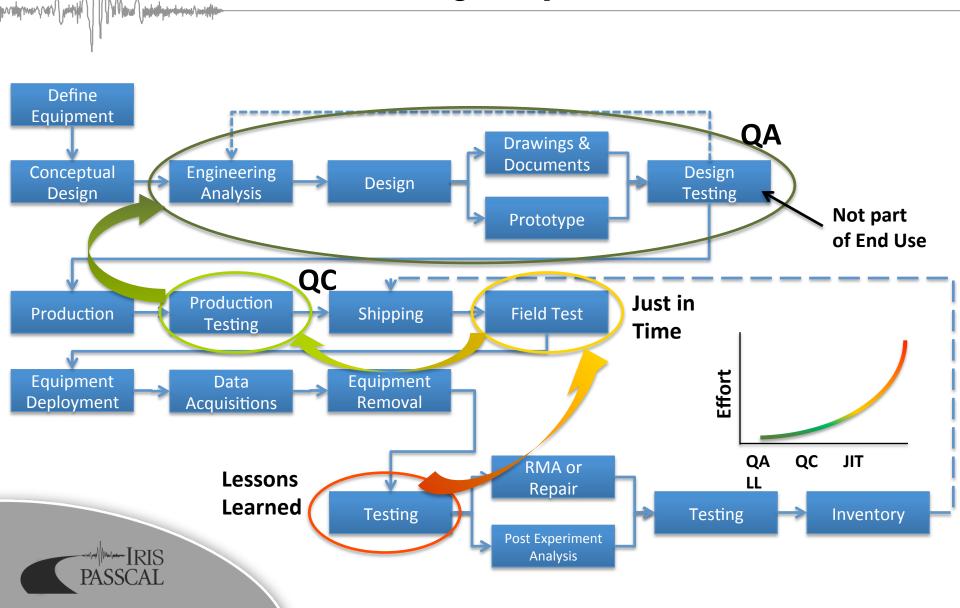
### **Equipment Life Cycle**



### **Engineering Focus**



### **Shifting Emphasis**

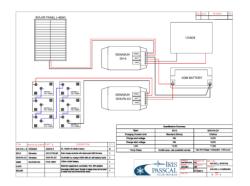


### **How Engineering = QA**

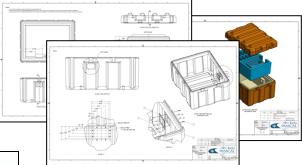


#### Design process

- Change tracking
- Quality drawings
- Analysis and calculations
- Testing and revision
- Document results

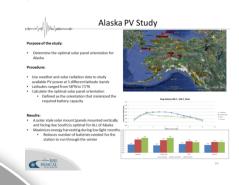






#### Takes Time and Funding

 Prototypes, first articles, lab test, field test runs, etc

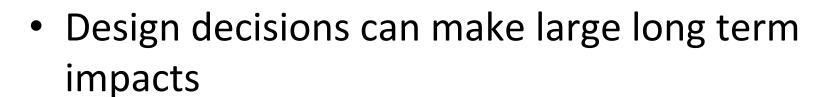








## Long term Impact of Station Power Consumption



- Design exercise of power consumption and impact over the life of the equipment
  - Reoccurring costs
  - Operational costs
  - Opportunity costs



## Long term Impact of Station Power Consumption



#### **Assumptions & other info**

- 20 year life for capital equipment
- Equipment used each season
- Same equipment, designs and power performance over equipment life time
- Study does include
  - Reoccurring logistics cost
  - Station consumables
- Does not include all costs
  - Labor Not included
  - Other non-linear costs Not included

#### **Studied**

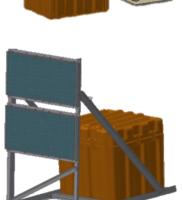
3 types of Polar stations & equipment



## Long term Impact of Station Power Consumption



- Summer only deployed
  - Small rapid deploy enclosure, 7Ah rechargeable
     Li Battery, deployed twice per year, 40 total
     deployments
- Winter over, 2 Year deployment
  - Quick deploy station, 190Ah Primary Li Batteries,
     10 total deployments
- Winter over, 5 Year deployment
  - Long-term station, 108Ah AGM batteries, 4 total deployments







## Long term Impact of Station Power Consumption



#### **Method**

#### **Station Power**

- Station power draw -> Power storage needed -> battery qty & weight -> station size and material weight
- Consumables cost / W (Battery cost / W)
- Station weight / W

#### Logistics

- NM -> CA -> NZ -> MCM -> Station Install
- All have a \$/lbs
- Sum \$/lbs NM to Station Install
- Station weight per watt \* logistics cost per lbs
- Add consumables at cost per watt
- \$/W per installed scenario
- Installs per equipment life \* \$/W per installed scenario = impact



## Long term Impact of Station Power Consumption

- Results
- Reoccurring logistics cost and station consumables
- Summer only deployed
  - 75,000 \$/W over 20 years per station
- Winter over, 2 Year deployment
  - 50,000 \$/W over 20 years per station
- Winter over, 5 Year deployment
  - 80,000 \$/W over 20 years per station
- Does not capture all cost
  - **o** 25% 50%
  - Costs could be \$ or Opportunity



### Acknowledgements



**NSF: National Science Foundation** 

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**NMT: New Mexico Tech** 

**USAP: United States Antarctic Program** 

**ASC: Antarctic Support Contractor** 

**PSF: Polar Field Services** 













